

RMA TOLERANCES FOR EXTRUDED PRODUCTS

The closer tolerance classes outlined below should not be specified unless required by the final application and they should be restricted to critical dimensions. The closer tolerances demanded, the tighter the control must be exercised during manufacture, resulting in higher costs.

When particular physical properties are required in the products, it is not always possible to provide them in a combination which is capable of fabrication to close tolerances. It is necessary, in these circumstances, that consultation take place between the customer and supplier. In general, softer materials need greater tolerances than harder ones. Where close tolerances are required, a specific technique of measurement should be agreed upon between purchaser and manufacturer.

Tolerances for outside (O.D.) diameters, inside (I.D.) diameters, wall thickness, width, height, and general cross sectional dimensions or extrusions.

RMA Class		1	2	3
		High Precision	Precision	Commercial
Drawing Designation		E1	E2	E3
Dimensions (In Millimeters)				
Above	Up to			
0	1.5	± 0.15	± 0.25	± 0.40
1.5	2.5	± 0.20	± 0.35	± 0.50
2.5	4	± 0.25	± 0.40	± 0.70
4	6.3	± 0.35	± 0.50	± 0.80
6.3	10	± 0.40	± 0.70	± 1.00
10	16	± 0.50	± 0.80	± 1.30
16	25	± 0.70	± 1.00	± 1.60
25	40	± 0.80	± 1.30	± 2.00
40	63	± 1.00	± 1.60	± 2.50
63	100	± 1.30	± 2.00	± 3.20
RMA Class		1	2	3
		High Precision	Precision	Commercial
Drawing Designation		E1	E2	E3
Dimensions (In Inches)				
Above	Up to			
0	0.06	± 0.006	± 0.010	± 0.015
0.06	0.1	± 0.008	± 0.014	± 0.020
0.1	0.16	± 0.010	± 0.016	± 0.027
0.16	0.25	± 0.014	± 0.020	± 0.031
0.25	0.39	± 0.016	± 0.027	± 0.039
0.39	0.63	± 0.020	± 0.031	± 0.051
0.63	0.98	± 0.027	± 0.039	± 0.063
0.98	1.57	± 0.031	± 0.051	± 0.079
1.57	2.48	± 0.039	± 0.063	± 0.098
2.48	3.94	± 0.051	± 0.079	± 0.126

Note: Tolerances on dimensions above 100mm (3.94) should be agreed on by supplier and user. General cross sectional dimensions below 1mm (0.04) are impractical. In general, softer materials and those requiring a post cure